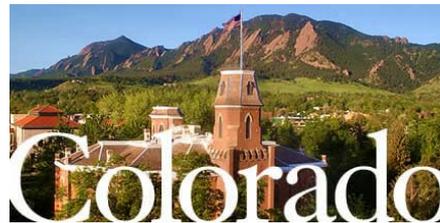


*DOE Annual Review Meeting:
Development, Verification and Validation of
Multiphase Models for Polydisperse Flows*



Particulate Solid Research Inc.

PI: Prof. Christine Hrenya (Colorado)

co-PIs: Dr. Ray Cocco (PSRI)

Prof. Rodney Fox (Iowa State)

Prof. Shankar Subramaniam (Iowa State)

Prof. Sankaran Sundaresan (Princeton)

*22 April 2009
Morgantown, WV*

Project Goals & 2006 Technology Roadmap

Theme: Particle Size Distribution (PSD)

Relevant Tracks in 2006 Technology Roadmap

1. Continuum Theory for the Solid Phase

2. Improved Gas-Particle Drag Laws

3. Gas-Phase Instabilities: Turbulence Models

4. Data Collection and Model Validation

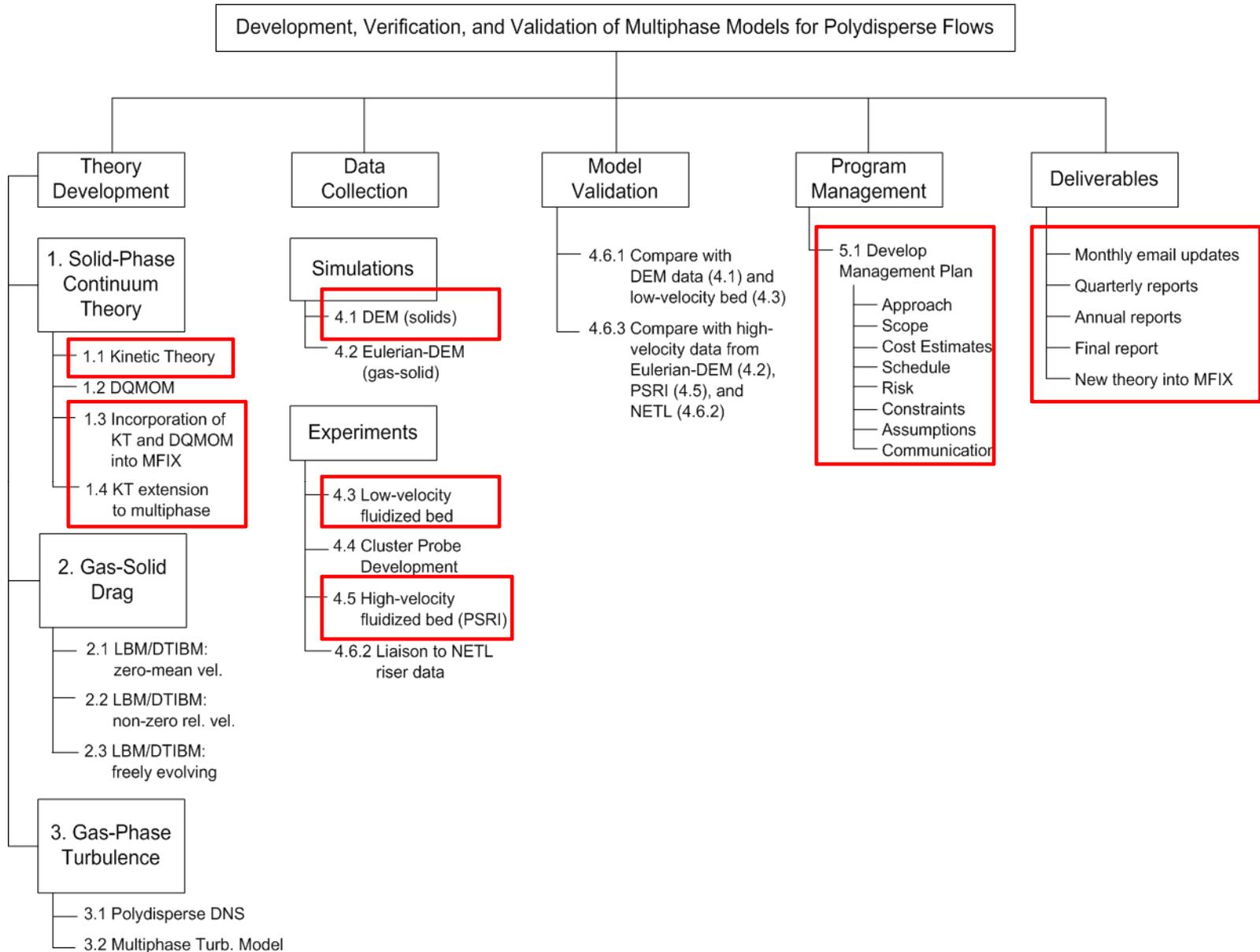
5. Project Management

**Theory and Model
Development**

**Physical and
Computational
Experiments**

**Communication,
Collaboration, and
Education**

Project Scope: Work Breakdown Structure



Task 1.1 Kinetic Theory

Mass Balance (*s* balances)

$$\frac{Dn_i}{Dt} + n_i \nabla \cdot \mathbf{U} + \frac{1}{m_i} \nabla \cdot \mathbf{j}_{0i} = 0$$

Momentum Balance (1 balance)

$$\rho \frac{D\mathbf{U}}{Dt} + \nabla \cdot \boldsymbol{\sigma} = \sum_{i=1}^s n_i \mathbf{F}_i$$

Granular Energy Balance (1 balance)

$$\frac{3}{2} n \frac{DT}{Dt} - \frac{3}{2} T \sum_{i=1}^s \frac{1}{m_i} \nabla \cdot \mathbf{j}_{0i} = -\nabla \cdot \mathbf{q} + \boldsymbol{\sigma} : \nabla \mathbf{U} - \frac{3}{2} n T \zeta + \sum_{i=1}^s \frac{1}{m_i} \mathbf{F}_i \cdot \mathbf{j}_{0i}$$

Constitutive Relations

Mass flux

$$\mathbf{j}_{0i} = -\sum_{j=1}^N \frac{m_i m_j n_j}{\rho} \mathbf{D}_{ij} \nabla \ln n_j - \rho \mathbf{D}_i^T \nabla \ln T - \sum_{j=1}^s \mathbf{D}_{ij}^F \mathbf{F}_j$$

Stress tensor

$$\sigma_{\alpha\beta} = p \delta_{\alpha\beta} - \eta \left(\frac{\partial U_\beta}{\partial r_\alpha} + \frac{\partial U_\alpha}{\partial r_\beta} - \frac{2}{3} \delta_{\alpha\beta} \nabla \cdot \mathbf{U} \right) - \kappa \delta_{\alpha\beta} \nabla \cdot \mathbf{U}$$

Heat flux

$$\mathbf{q} = -\sum_{i=1}^s \sum_{j=1}^s T^2 \mathbf{D}_{q,ij} \nabla \ln n_j + L_{ij} \mathbf{F}_j - T \lambda \nabla \ln T$$

Cooling Rate

$$\zeta = \zeta^{(0)} + \zeta_U \nabla \cdot \mathbf{U}$$

Garzó, Dufty & Hrenya (PRE, 2007)

Garzó, Hrenya & Dufty (PRE, 2007)

Summary of New Theory

1) No limiting assumptions: non-equipartition & non-Maxwellian

2) Fewer hydrodynamic variables

- Current Theory: n_i , \mathbf{U} , and T ($s + 2$ governing equations)
- Previous Theories: n_i , \mathbf{U}_i , and T_i ($3s$ governing equations)

but...new theory has implicit form of constitutive relations

3) No restrictions on dissipation levels

- Previous theories: expansion about $e \sim 1$
- Current theory: expansion about HCS

Representation of Continuous PSD

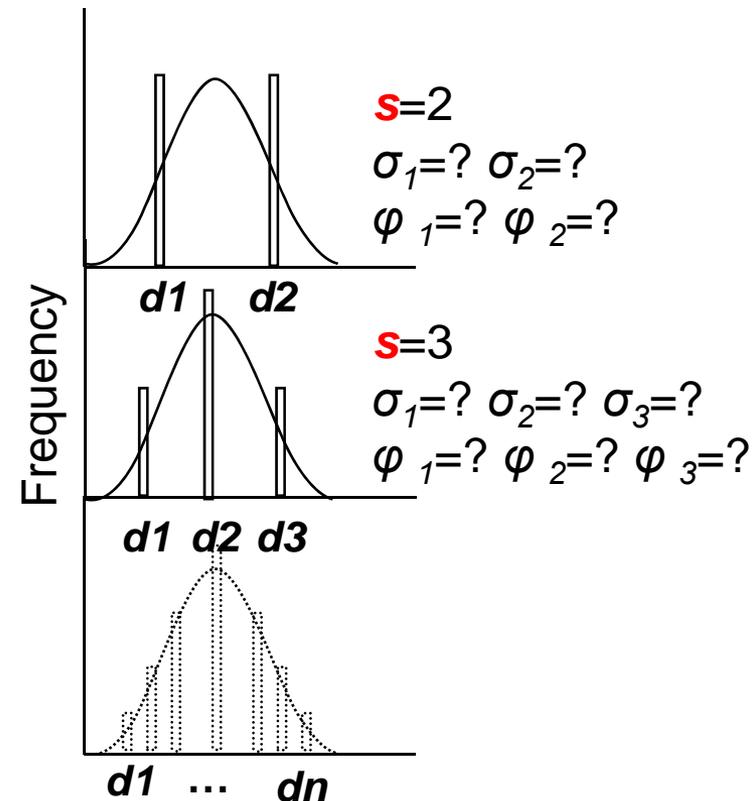
Basic Idea: How to accurately represent a **continuous** PSD using the transport coefficients for '**s**' **discrete** species.

Q1: What **method** do we choose to find σ 's and φ_i 's for given φ ?

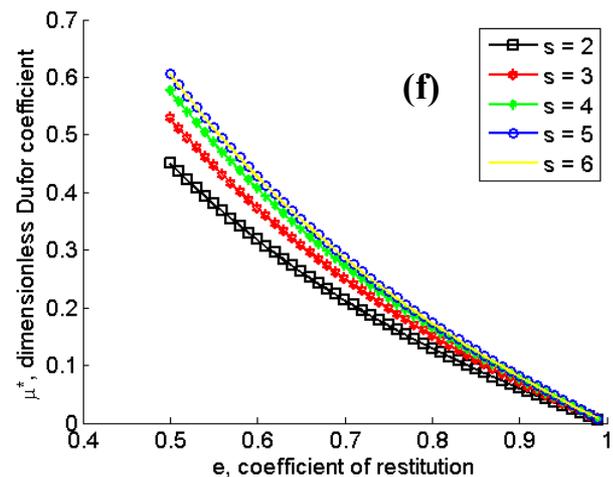
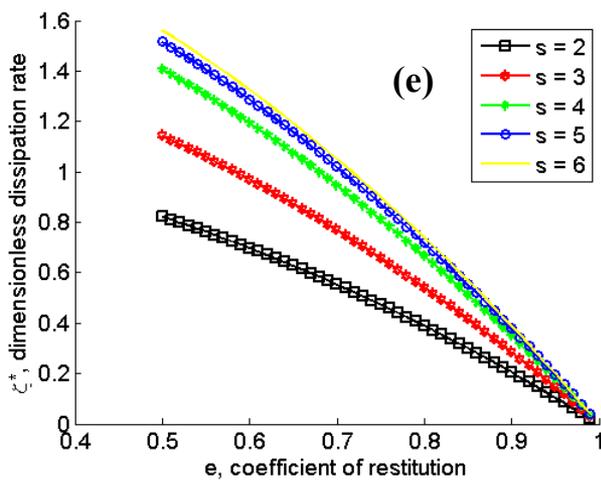
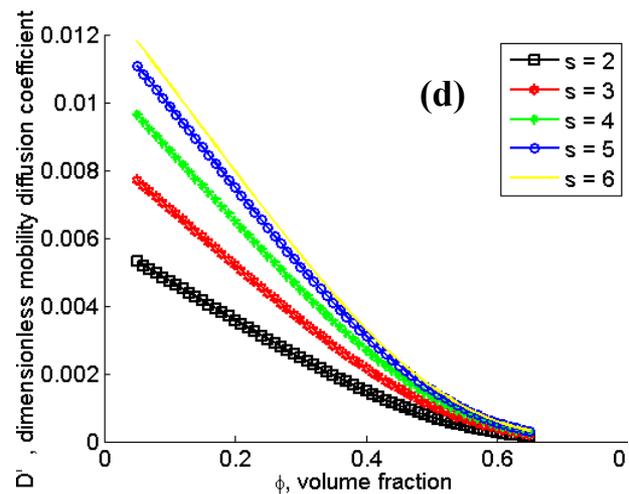
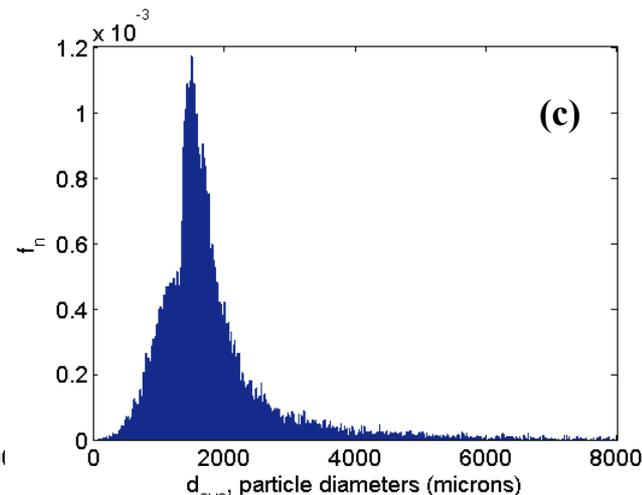
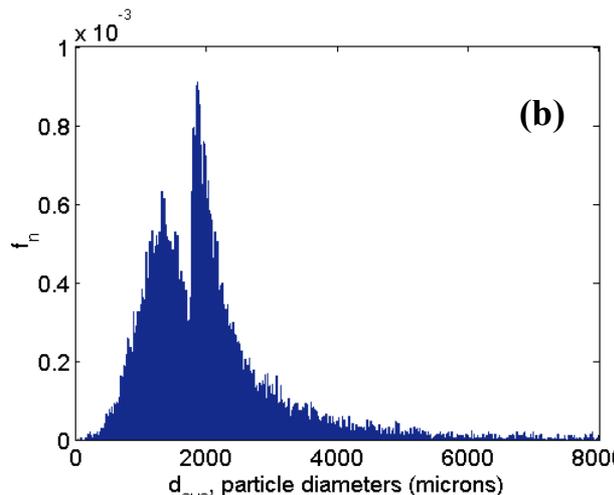
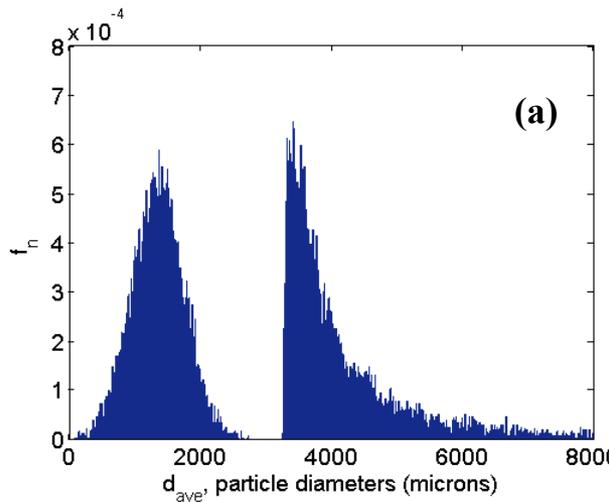
A1: moment-based method

Q2: What **value** of '**s**' is required for 'accurate' representation of continuous PSD?

A2: "collapsing" of transport coefficients from new KTGF



Representation of Continuous PSD's with discrete approximations: Mixed distributions (Gaussian-lognormal)

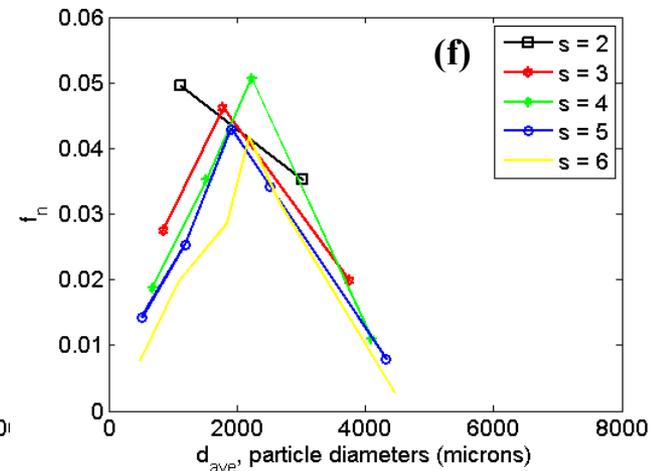
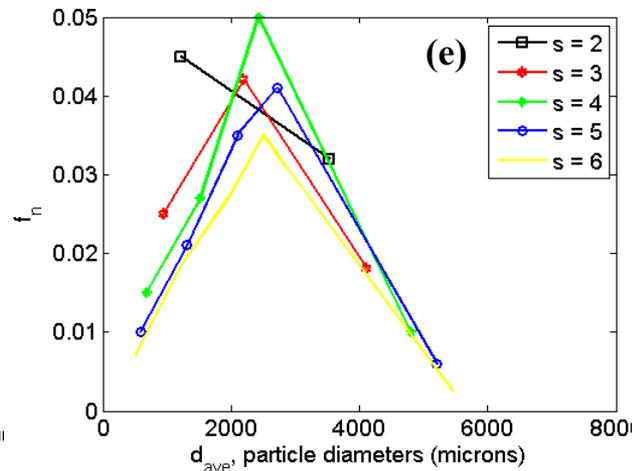
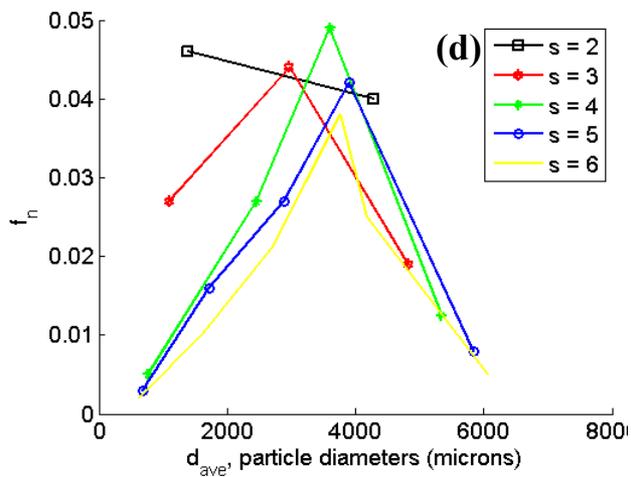
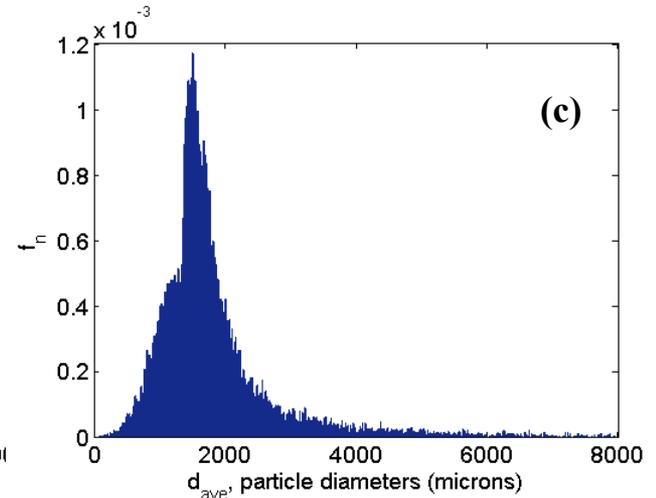
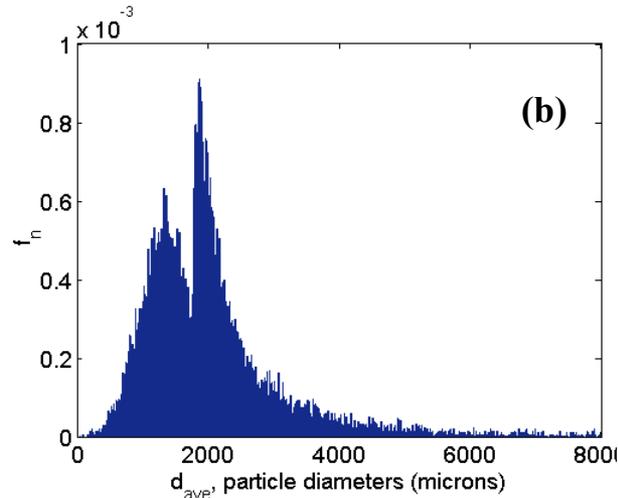
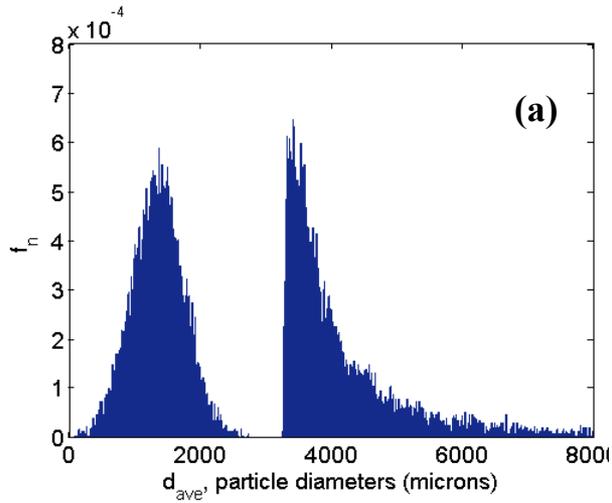


$s = 6$ most accurate

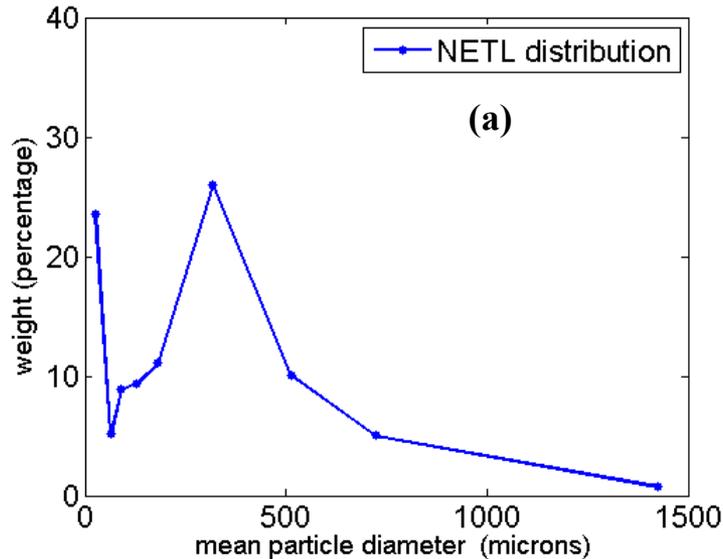
$s = 5 \sim s = 6$

$s = 5$ & $s = 6$ indistinguishable;
 $s = 4$ approaching $s = 5$

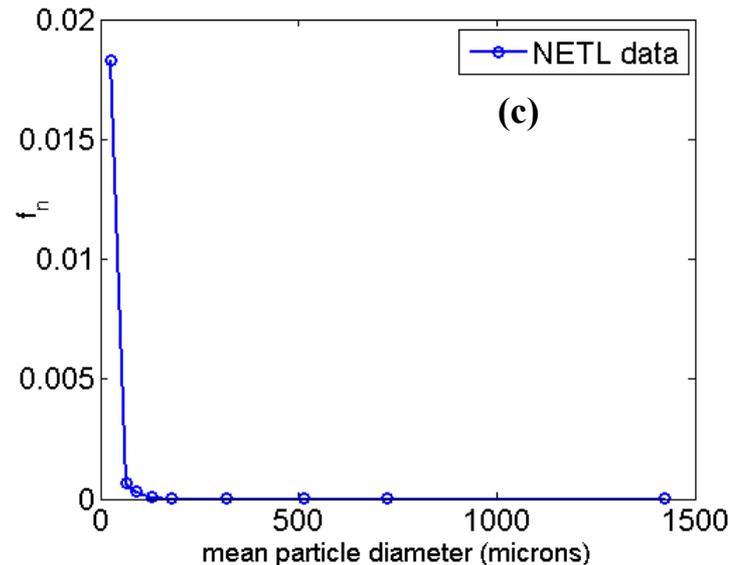
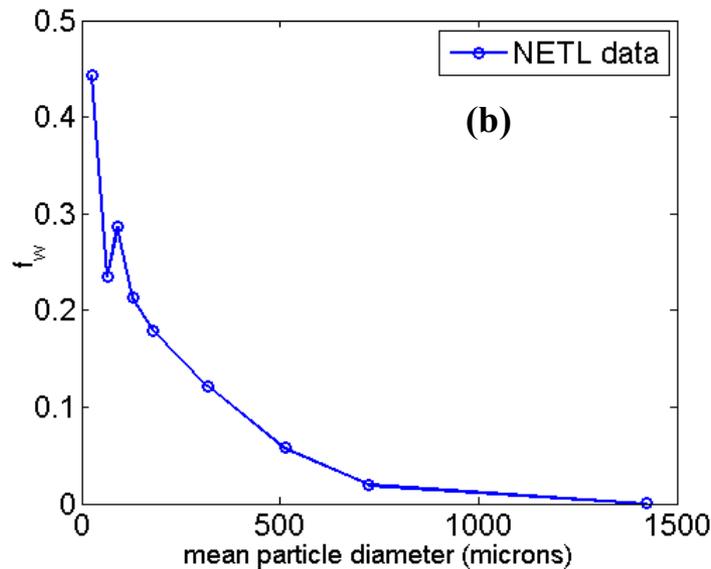
Gaussian-lognormal distributions (cont...)



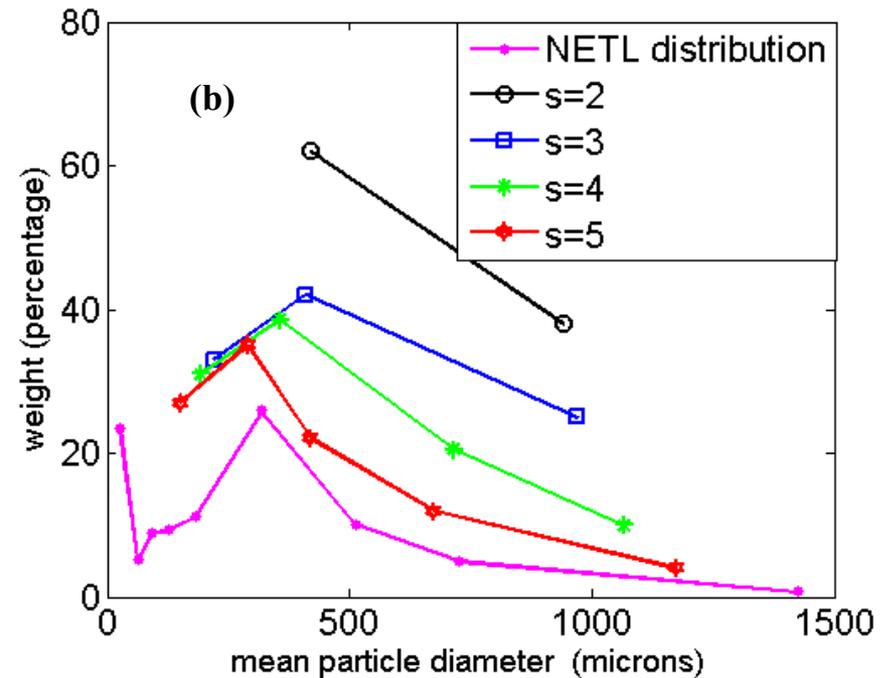
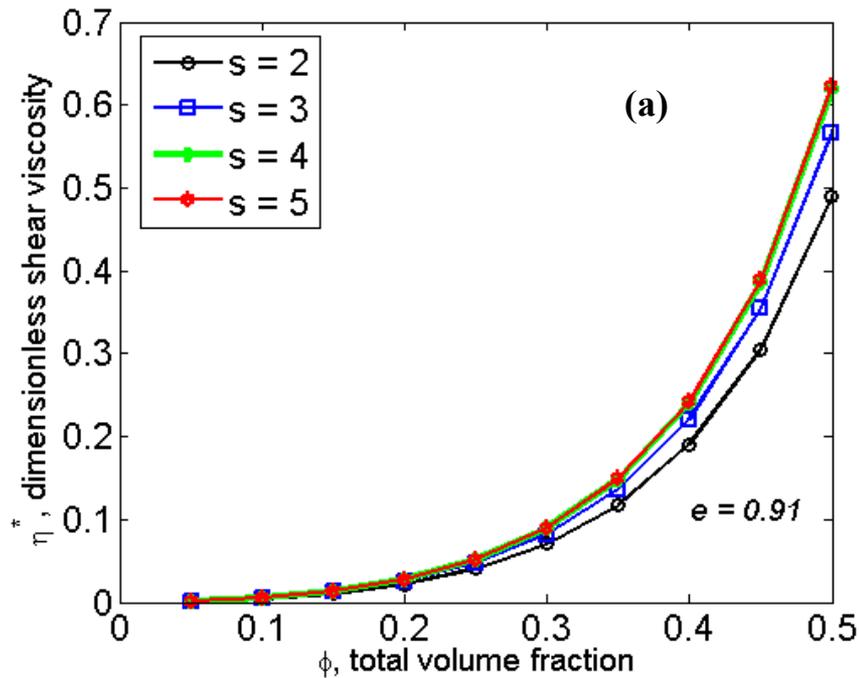
Representation of Continuous PSD's with discrete approximations: Experimental distribution (NETL)



- Weight based distribution is bidisperse in nature.
- The number based frequency (f_n) is obtained using the weight based frequency distribution (f_w).
- f_n is used as the (i) basis for kinetic theory, and (ii) used for matching moments of discrete with continuous distribution.



NETL distribution (cont..)



$s = 4$ needed for accurate representation, found to be true with all transport coefficients.

As s increases, the discrete approximations are close to NETL data (figure(b)).

Task 1.3: Incorporation of KTGF into MFIX

NETL Collaborators
Sofiane Benyahia
Janine Galvin

Verification of 11 transport coefficients

- Coded in Matlab
 - » System of linear & nonlinear algebraics
 - » Analytical derivatives: Mathematica
 - » Numerical derivatives
- Verification tests
 - » monodisperse limit ($s=1$ & 2)
 - » non-dimensionalization testing
 - » switching of indices

MFIX implementation of 11 transport coefficients

- Conversion to stand-alone Fortran subroutines for each coefficient; called as-is by MFIX (*key “finding”!*)
 - » New linear & nonlinear equation solvers added
- Independent check of hand-generated notes & Fortran code
- Verification test cases: simple shear flow & bounded conduction

Task 1.4: Extension of KTGF to Multiphase Systems

Basic Idea: Incorporation of fluid force into kinetic equation

Monodisperse:
(for illustration)

$$\frac{\partial}{\partial t} f + v_i \frac{\partial f}{\partial x_i} + \frac{\partial}{\partial v_i} \left(\frac{F_{fluid,i}}{m} \right) + g_i \frac{\partial}{\partial v_i} f = J$$

gravity *collisions*

*instantaneous fluid force
on single particle*

- Starting equation for KTGF & DQMOM
- Previous efforts: Koch and coworkers (e.g., *Phys. Fluids* 1990)
 - Limited to low Re (Stokes flow)
 - Uses concept of “fluid velocity at particle location”
 - » will lead to unphysical statistics like single-point fluid-particle velocity correlation

Alternative: IBM-based model of instantaneous particle acceleration

Collaborators
Rodney Fox (ISU)
Vicente Garzo (Extremadura)
Shankar Subramaniam (ISU)

Idealized First Case: Stokes-flow-based acceleration

$$\frac{F_{fluid,i}}{m} = A_i = -\frac{\beta_{St}}{m} (v_i - U_{gi})$$

Stokes drag coefficient ($=6\pi\mu d$)

instantaneous particle acceleration

instantaneous particle velocity

mean gas velocity

Idea: Gain experience with Idealized Case

- *Does not account for*
 - higher Re (Stokes flow only)
 - presence of other particles on drag
 - instantaneous fluid velocity
- *Does account for*
 - instantaneous particle velocity

Idealized First Case: KTGF derivation

Balance Equations (Solid-Phase Momentum & Granular Energy)

$$D_t \mathbf{U} + \frac{1}{mn} \nabla \mathbf{P} = \underbrace{-\frac{\beta_{St}}{m} (\mathbf{U} - \mathbf{U}_g)}_{\text{mean drag}} + \mathbf{g}$$

$$D_t T + \frac{2}{3n} (\nabla \cdot \mathbf{q} + P_{ij} \nabla_j U_i) = -\zeta T \underbrace{-\beta_{St} T}_{\text{sink due to viscous drag}} \quad \underbrace{\quad}_{\text{source due to fluid-dynamic interactions: missing!}}$$

Zeroth Order Solution to Kinetic Equation

- Same form for HCS (i.e., same scaling solution is used)

Constitutive Relations Modified by β

- Shear viscosity $\eta^k = nT \left(v_\eta - \frac{1}{2} \zeta^{(0)} \underbrace{+\frac{\beta_{St}}{m}} \right)^{-1} \left[1 - \frac{2}{5} (1 + \alpha)(1 - 3\alpha) \phi \chi \right]$
- Conductivity κ^k
- Dufour coefficient μ^k

Case II: IBM-based model for acceleration

$$\frac{F_{fluid,i}}{m} = A_i = -\frac{\beta_{IBM}}{m} (U_i - U_{gi}) - \frac{1}{m} \gamma_{ij} V_j + B_{ij} dW_j$$

coefficients extracted from IBM simulations

instantaneous particle acceleration *mean particle velocity* *mean gas velocity* *fluctuating particle velocity* *Wiener process increment (stochastic model for fluctuating fluid velocity)*

Comments

- IBM-based coefficients will depend on n , Re_m & Re_T
- In limit of low Re_m :
 - $\beta_{IBM} = f(n)$ only
 - $\gamma_{ij} = f(n)$
 - $B_{ij} = f(n, Re_T)$

Case II: KTGF derivation in low Re_m limit

Balance Equations (Solid-Phase Momentum & Granular Energy)

$$D_t \mathbf{U} + \frac{1}{mn} \nabla \mathbf{P} = \underbrace{-\frac{\beta_{IBM}}{m} (\mathbf{U} - \mathbf{U}_g)}_{\text{mean drag}} + \mathbf{g}$$

$$D_t T + \frac{2}{3n} (\nabla \cdot \mathbf{q} + P_{ij} \nabla_j U_i) = -\zeta T \underbrace{-\frac{2}{3\rho} \gamma_{ij} P_{ij}^k}_{\text{sink due to viscous drag}} + \underbrace{\frac{\rho}{3n} B_{ij} B_{ij}}_{\text{source due to fluid-particle fluctuations}}$$

Zeroth Order Solution to Kinetic Equation

- HCS solution is *non-isotropic*, which is contrary to physical expectations for no spatial gradients (\mathbf{P} can be nondiagonal, \mathbf{q} can be nonzero)
- If γ_{ij} and B_{ij} are scalars instead of tensors ($\gamma_{ij} = \gamma \delta_{ij}$ and $B_{ij} = B \delta_{ij}$):
 - solution is *isotropic*
 - scaling solution is possible (key for derivation of constitutive relations)

Comments

- Constitutive relations: *all* are modified by coefficients

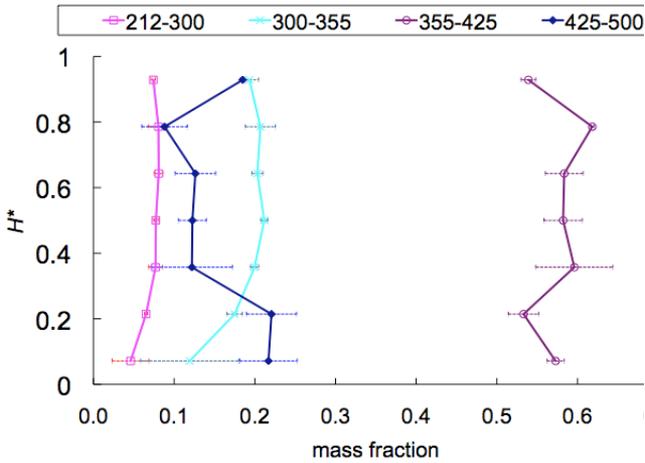
Next step: Incorporate explicit relation for coefficients & evaluate impact

Task 4.3: Experiments in a Low-velocity Fluidized Bed

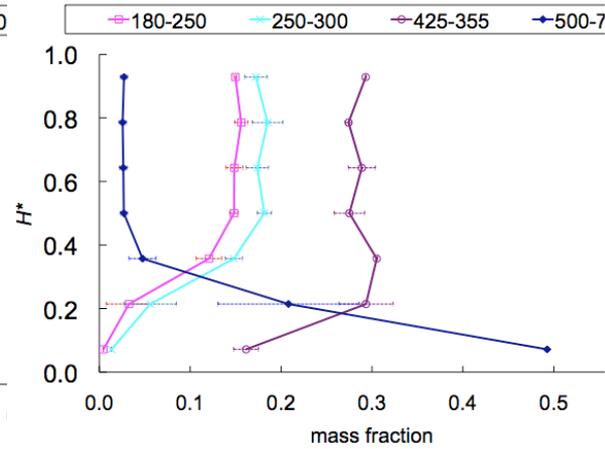
- Basic idea: use a suite of validation sets with increasing levels of “physics” to test new theories: *low-velocity fluidized bed does not involve gas-phase turbulence or significant particle-particle interactions (kinetic theory)*
- Existing experimental data at University of Colorado
 - Segregation data for binary mixtures (glass / PS)
(Joseph et al., *AICHE J.*, 2007)
 - Bubbling data for binary mixtures (glass / PS)
(Summer 2007)
- New data
 - Segregation data for continuous PSD's (sand)
(Current)



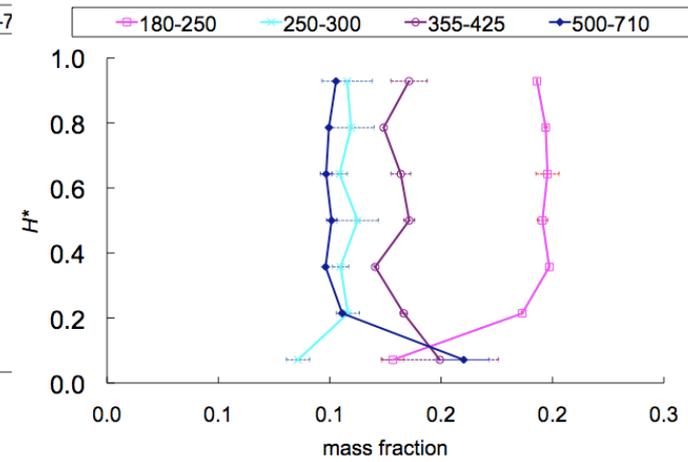
Lognormal PSD: Non-monotonic segregation behavior



$\sigma/d_{ave} = 10\%$



$\sigma/d_{ave} = 30\%$



$\sigma/d_{ave} = 70\%$

