

#### NATIONAL ENERGY TECHNOLOGY LABORATORY



#### Electrical Capacitance Volume Tomography (ECVT) Applied to Bubbling Fluid Beds

J. Weber, J. Mei, Tech4Imaging



#### **Experimental Apparatus**



NATIONAL ENERGY TECHNOLOGY LABORATORY

## **Electrical Capacitance Tomography [ECT]**



#### Electrical Capacitance Volume Tomography [ECVT] Sensor Overview



Images courtesy of Tech4Imaging [http://www.tech4imaging.com/]

## **Cross-Section at Center**

1x Umf

2x Umf

4x Umf

6x Umf



Frame:1 Time:0.00s 50 FPS

NATIONAL ENERGY TECHNOLOGY LABORATORY

### **ECVT Verification**



6

#### **Extracting bubble properties**



7

#### **Extracting bubble properties**



Problem: What is a bubble?

8

#### **Bubble Parameter Definitions**



9

#### **Solid Fraction**



(10)

#### **Time Averaged Solid Fraction**



### **Bubble Frequency**



(12)

#### **Bubble Diameter**



#### **Bubble Aspect**



14

#### **Compared to Correlations**



(15)

# **CFD** comparison



Simulation performed with CPFD's Barracuda

### **Future Work**

- Quantitative comparison to CFD
- Improvement in bubble tracking
- Solids velocity and Fluxes



17



Marashdeh et al. "3D Velocity Profiles of Multi-Phase Flow Systems Using Electrical Capacitance Volume Tomography," IWPT-3

#### References

#### ECVT sensors design and constructed by Tech4Imaging [http://www.tech4imaging.com/]

[14] Choi JH, Son JE, Kim SD. Generalized model for bubble size and frequency in gas-fluidized beds. Ind Eng Chem Res. 1998 Jun;37(6):2559-64.
[15] Darton RC, Lanauze RD, Davidson JF, Harrison D. Bubble-Growth Due to Coalescence in Fluidized-Beds. T I Chem Eng-Lond. 1977;55(4):274-80.
[21] Cai P, Schiavetti M, Demichele G, Grazzini GC, Miccio M. Quantitative Estimation of Bubble-Size in Pfbc. Powder Technol. 1994 Aug;80(2):99-109.
[22] Choi JH, Son JE, Kim SD. Bubble-Size and Frequency in Gas-Fluidized Beds. J Chem Eng Jpn. 1988 Apr;21(2):171-8.
[23] Horio M, Nonaka A. A Generalized Bubble Diameter Correlation for Gas-Solid Fluidized-Beds. Aiche J. 1987 Nov;33(11):1865-72.
[24] Agarwal PK. Bubble Characteristics in Gas-Fluidized Beds. Chem Eng Res Des. 1985;63(5):323-37.
[25] Mori S, Wen CY. Estimation of Bubble Diameter in Gaseous Fluidized-Beds. Aiche J. 1975;21(1):109-15.
[26] Werther J. Effect of gas distributor on the hydrodynamics of gas fluidized beds. Ger Chem Eng. 1978(1):166-74.

This report was prepared as an account of work sponsored by an agency of the United States Government. Neither the United States Government nor any agency thereof, nor any of their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.

(18)