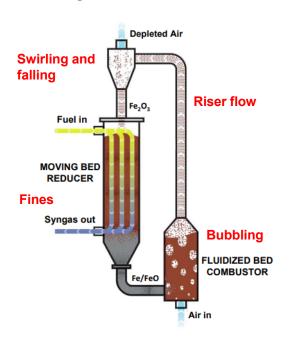


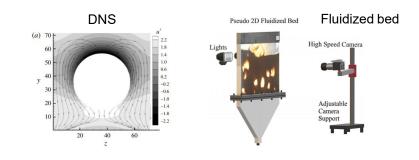
MACHINE LEARNING-BASED FORCE MODELS FOR IRREGULAR PARTICLES IN GAS-SOLID FLOWS

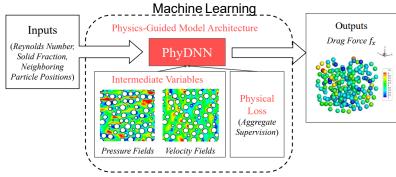
Soohwan Hwang, Liang-Shih Fan

Gas-Solid systems



Interaction forces





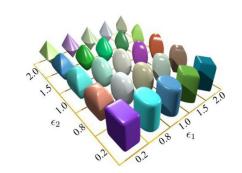
Qiang Zhou et al., Journal of Fluid Mechanics, 765 (2015)
Cesar Martin Venier et al. International Journal of Numerical Methods for Heat and Fluid Flow (2019)
Long He et al., Powder Technology 345 (2019)

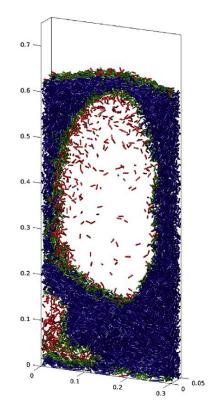
Non-spherical particle

- Difficult to define the geometrical factors sphericity, flatness, elongation and circularity, etc.
- Data for the interaction force between nonspherical particles and the fluids are limited.
- Correlation may be highly-nonlinear.

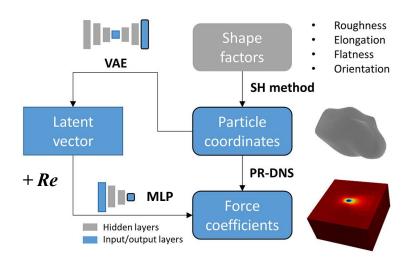
Objectives

- Developing a neural network-based force model for a diversity of non-spherical particles.
- From low O(1) to moderate O(100) Reynolds number.
- From low to high volume fraction.





Strategy for MLP

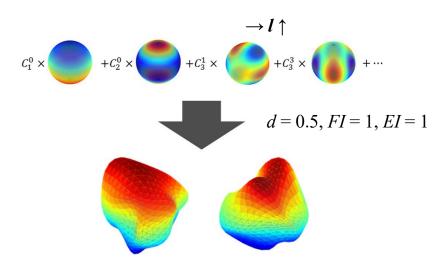


Soohwan Hwang et al., Powder Technology, 392 (2021)

MLP: Multi-Layer Perceptron

PR-DNS: Particle Resolved Direct Numerical Simulation

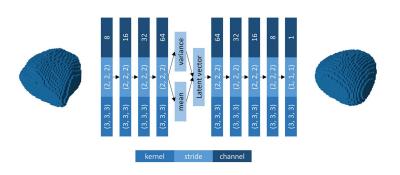
Spherical Harmonic (SH) Methods



The SH method includes random numbers so the outputs have different shapes

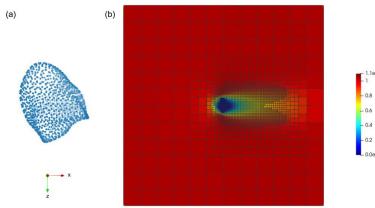
VAE

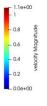
- Deep CNN layers with ELUs
- 2,000 data to train, 400 data to validate, 10400 data for DNS
- Less than 1% reconstruction error



PR-DNS Development

- Simplified Spheric Gas Kinetic Scheme (GKS)
- Immersed boundary Method (IBM) / Direct Forcing
- Adaptive Mesh Refinement (AMR)

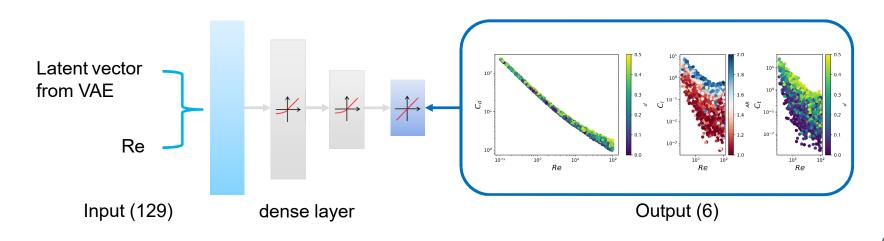




PR-DNS Results / MLP

- Re = 0.1~100, 10400 single particles
- Two fully connected hidden layers with 32 and 8 nodes with ELUs, and an output layer with linear function

Eq. (1)
$$C_f = \frac{-\sum_l F_l \Delta V_l}{\frac{1}{2} \rho u_{\infty}^2 (\frac{Deq}{2})^2 \pi}, \quad C_t = \frac{-\sum_l r \times F_l \Delta V_l}{\frac{1}{2} \rho u_{\infty}^2 (\frac{Deq}{2})^3 \pi}$$



MLP results

MSEs of ANN 1 for evaluation data are:

 \circ $C_d: 7.97$

 \circ $C_1: 0.00546$

 $C_t: 0.0647$

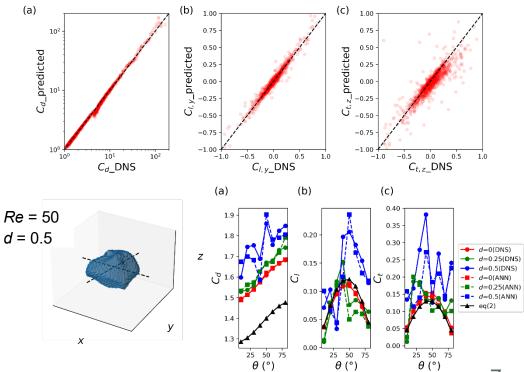
• MAPE of C_d is 2.8%

Eq. (2)

$$C_d = \frac{a_1}{Re^{a_2}} + \frac{a_3}{Re^{a_4}} + (\frac{a_5}{Re^{a_6}} + \frac{a_7}{Re^{a_8}} - \frac{a_1}{Re^{a_2}} - \frac{a_3}{Re^{a_4}}) sin(\theta)^{a_9}$$

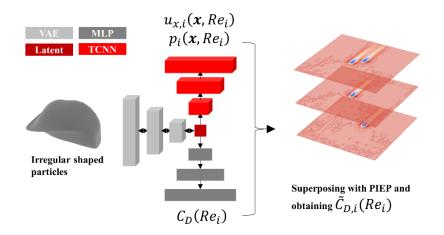
$$C_l = (\frac{b_1}{Re^{b_2}} + \frac{b_3}{Re^{b_4}}) sin(\theta)^{b_5 + b_6 Re^{b_7}} cos(\theta)^{b_8 + b_9 Re^{b_{10}}}$$

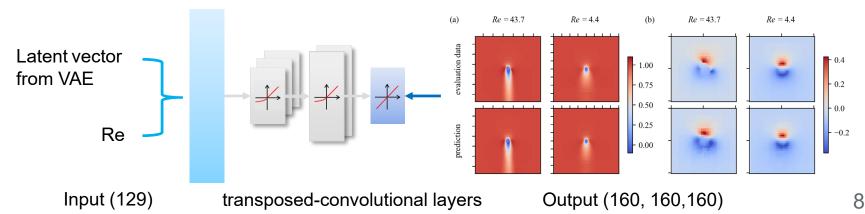
$$C_t = (\frac{c_1}{Re^{c_2}} + \frac{c_3}{Re^{c_4}}) sin(\theta)^{c_5 + c_6 Re^{c_7}} cos(\theta)^{c_8 + c_9 Re^{c_{10}}}$$



Flow field prediction (TCNN)

- 0.1 < Re < 100, *x*-direction velocity & pressure
- MSE: 0.00091/0.013
- Ignore the wake effect farther than 10 times D_{eq}

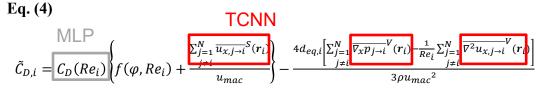


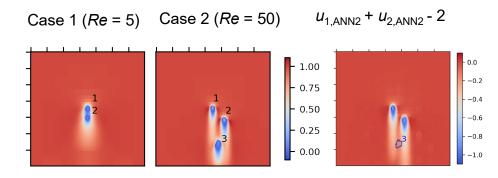


PIEP with MLP and TCNN

Eq. (3) velocity perturbation due to j th neighbor

$$\tilde{F}_{qs,i} = \bar{F}_{drag}(Re_i, \varphi) + \{3\pi\mu d_i \sum_{\substack{j=1\\j\neq i}}^{N} \overline{u_{j\to i}}^S (1 + 0.15Re_i^{0.687}) \}$$

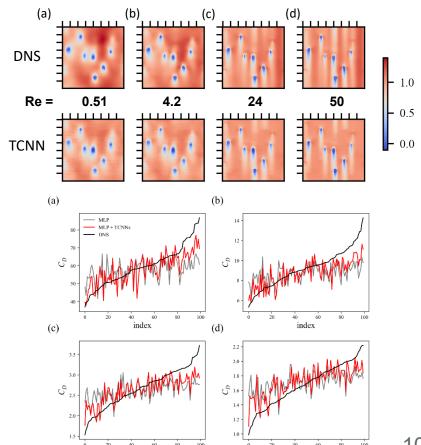




C _D / error	Case 1		Case 2		
	1	2	1	2	3
DNS (multi- particle)	6.66	4.48	1.73	1.68	1.40
DNS (single particle)	7.48	7.21	1.75	1.71	1.63
ANN 1	7.53/	7.37/	1.75/	1.71/	1.62/
	13.1%	64.5%	1.11%	2.3%	16.3%
ANN 1+ ANN	6.64/	4.23/	1.73/	1.70/	1.38/
2/PIEP	0.2%	5.6%	0.1%	1.7%	1.0%

PIEP with MLP and TCNN

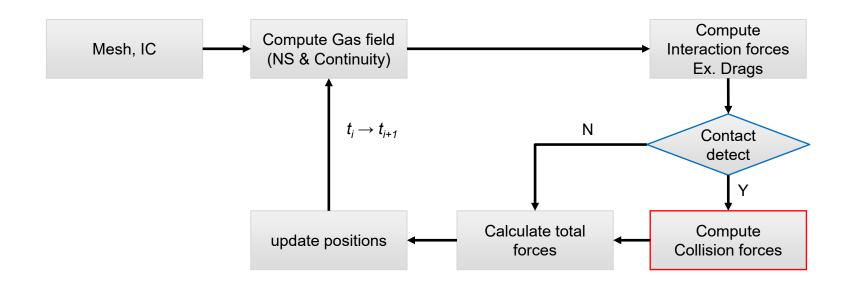
- Poly-dispersed 100 irregular particles
- Solid volume fraction = 0.5%
- MAPE $\approx 10\%$, 0.56 < R² < 0.62
- Underestimated correction for the particles with strong neighboring effects
- Higher computational efficiency and flexibility



index

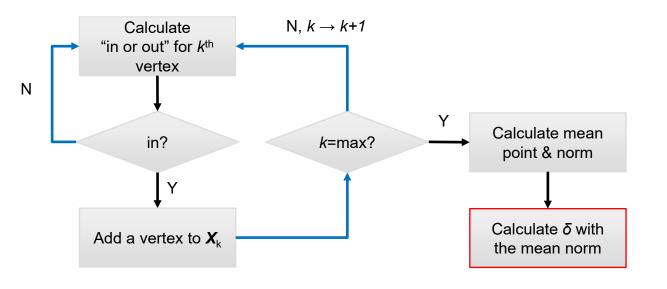
Collision algorithms in CFD-DEM

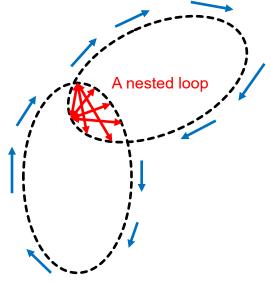
• DEM method involves iterative calculations for particles



Collision algorithms in CFD-DEM

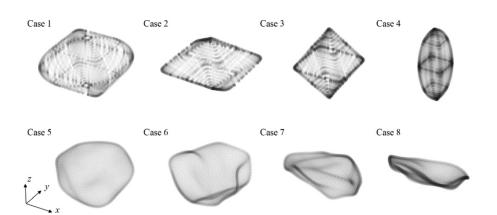
• At $t = t_i$ and for the j^{th} particle,





Non-spherical particles

Regular & irregular particles



$$\left(\left(\frac{x}{r_1}\right)^{2/\varepsilon_1} + \left(\frac{y}{r_2}\right)^{2/\varepsilon_1}\right)^{\varepsilon_1/\varepsilon_2} + \left(\frac{z}{r_3}\right)^{2/\varepsilon_1} = 1$$

 $x = r_1 sign(cos\varphi_1)|cos\varphi_1|^{\varepsilon_1}|cos\varphi_2|^{\varepsilon_2}$

 $y = r_2 sign(sin\varphi_1)|sin\varphi_1|^{\varepsilon_1}|cos\varphi_2|^{\varepsilon_2}$

 $z = r_3 sign(sin\varphi_2)|sin\varphi_2|^{\varepsilon_2}$

$$\dot{x} = \frac{2}{\varepsilon_2} \left(\left| \frac{x}{r_1} \right|^{\frac{2}{\varepsilon_1}} + \left| \frac{y}{r_2} \right|^{\frac{2}{\varepsilon_1}} \right)^{\frac{\varepsilon_1 - \varepsilon_2}{\varepsilon_1}} \left| x \right|^{\frac{2 - \varepsilon_1}{\varepsilon_1}} \left| r_1 \right|^{-\frac{2}{\varepsilon_1}}$$

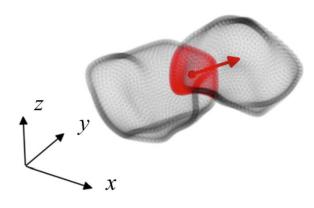
$$\dot{y} = \frac{2}{\varepsilon_2} \left(\left| \frac{x}{r_1} \right|^{\frac{2}{\varepsilon_1}} + \left| \frac{y}{r_2} \right|^{\frac{2}{\varepsilon_1}} \right)^{\frac{\varepsilon_1 - \varepsilon_2}{\varepsilon_1}} \left| y \right|^{\frac{2 - \varepsilon_1}{\varepsilon_1}} \left| r_2 \right|^{-\frac{2}{\varepsilon_1}}$$

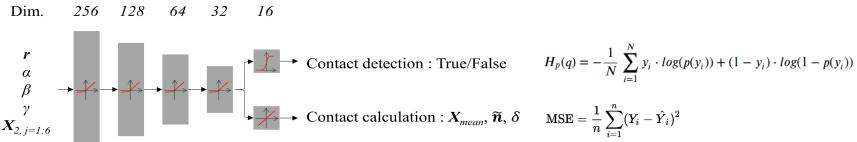
$$\dot{z} = \frac{2}{\varepsilon_2} |z|^{\frac{2-\varepsilon_2}{\varepsilon_2}} |r_3|^{-\frac{2}{\varepsilon_2}}$$

$$\widetilde{\boldsymbol{n}} = (n_x, n_y, n_z) = \frac{n}{|\boldsymbol{n}|} = \frac{1}{2|\boldsymbol{n}|} \left(\frac{1}{N_1} \sum_{i=1}^{N_1} \dot{\boldsymbol{X}}_{1,i} \frac{A_{1,i}}{A_1} + \frac{1}{N_2} \sum_{j=1}^{N_2} \dot{\boldsymbol{X}}_{2,j} \frac{A_{2,j}}{A_2} \right)$$

ANN model

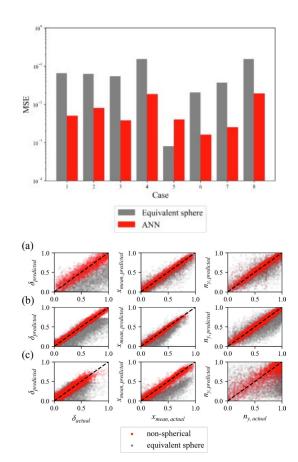
- Correlate the relative position, rotational angle and vertices to contact properties.
- Two ANN models for the detection and to properties.





ANN results

- 80,000 datasets for each cases (< CFD-DEM)
- Rapid calculations : < 1 sec for thousands of cases
- More accurate prediction compared to volume equivalent sphere
- Applicable to screening tests



- This study provides the interaction force and collision models for the nonspherical particles.
- In DEM, the NN based models can be implemented to obtain the interaction forces and collision forces.
- Both models show high accuracy of prediction on the forces and collision properties.
- The collision model can improve the computation efficiency.

Acknowledgment: "This material is based upon work supported by the Department of Energy Award Number DE-FE0031905."

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